| | FULL COMPATIBILITY | LIMITED COMPATIBILITY | NON-COMPATIBILITY |
|--|---|---|--|
| MATERIAL COMPOSITION (AMOUNT OF PET & PO ATTACHMENTS IN THE PACKAGING) | A >= 95%, B >= 80% and all packaging features are FULLY compatible with recycling | C >= 70% and all packaging features are FULLY compatible with recycling | Non-recyclable < 70% and all packaging features are FULLY compatible with recycling |
| DESCRIPTION (TEST PROTOCOL) | Materials that passed the testing protocols with no negative impact*** | Materials that passed the testing protocols if certain conditions are met*** OR | Materials that failed the testing protocols OR |
| | materials that have not been tested (yet), but are known to be acceptable in PET recycling | materials that have not been tested (yet), but pose a low risk of interfering with PET recycling | materials that have not been tested (yet), but pose a high risk of interfering with PET recycling |
| DESCRIPTION (METHODOLOGY) | In case of at least one limited compatibility one penalty is applied, lowering the recyclability class from A to B or from B to C | In case of at least one limited compatibility one penalty is applied, lowering the recyclability class from C to non-recyclable | Non-recyclable |
| MATERIAL* | PET | | PLA; PVC; PS; PETG; PC; PBT |
| COLOURS | Transparent light colours | Transparent dark colours | Opaque; Fluorescence; Metallic |
| SIZE | | | < 4 cm (compacted); > 5 liter content |
| PRODUCT RESIDUES (EASY TO EMPTY INDEX) | A if the index is < 5 %; B if the index is < 10 % | C if the index is < 15 % | Index is >= 15 % |
| BARRIER | SiOx coating; Carbon plasma-coating; PA-MXD6 multilayer with <6wt% PA-MXD6 and no tie layers; PTN alloy | EVOH multilayer with <3 wt% EVOH and no tie layers; PA-MXD6 multilayer with <6wt% PA-MXD6 including tie layers; Monolayer PA-MXD6 blend; PGA multilayer | EVOH multilayer with >3wt% EVOH or with tie layers; PA-MXD6 multilayer with >6wt% PA-MXD6 |
| ADDITIVES | | UV stabilizers; Acetaldehyde (AA) blockers; Optical brighteners; Oxygen scavengers | Bio-/oxo-/photodegradable additives; Nanocomposites |
| CLOSURE SYSTEM | PE (with density <1 g/cm³); PP (with density <1 g/cm³) | | Materials and blends with density >1 g/cm^3 (e.g. highly filled PE, metals,); Non detaching or welded closures |
| LINERS, SEALS AND VALVES | PE; PE + EVA; PP; TPO (all with a density < 1 g/cm³); TPS (with density <0.95g/cm³) | Foamed PET (with density <0.95g/cm³); Floatable silicone (with density <0.95/cm³ | Materials with density >1 g/cm² (e.g. PVC, silicone, metals); |
| OTHER COMPONENTS | Base cup, handles or other components which are separated by grinding and float/sink - all with density <1 g/cm³ | | Materials with density >1 g/cm³ (e.g. metal, RFID tags); Non detaching or welded components |
| FACESTOCK LABEL MATERIAL | PE; PP; OPP (all with density <1 g/cm³) | EPS; foamed PET; Lightly metallized labels (all with density <0.95 g/cm³); Paper labels without fibrelosses | Labels which hinder the recognition of the underlaying PET-polymer (e.g. too large, metallised, heavily inked); Labels with density >1 g/cm³ (e.g.PVC; PS; PET; PETG; PLA); Metallized labels; Non-detaching or welded labels; Paper labels with fibreloss; Foamed PETG labels (even with density <1 g/cm³); PET labels with washable inks |
| ADHESIVES FOR LABELS | Alkali/water releasable adhesive at 70-90°C | | Alkali/water soluble adhesive; Alkali/water non-releasable adhesive at 70-90°C |
| SLEEVES | PE; PP; OPP (all with density <1 g/cm³) | Full sleeves translucent for IR detection in PE; PP; OPP (all with density <1 g/cm³); EPS; foamed PET; LDPET (all with density <0.95 g/cm³) INTERIM: Twin-perforated sleeves for household and personal care conform guidelines by EPBP | Sleeves which hinder the recognition of the underlaying PET-polymer (e.g. too large, metalised, heavily inked); Sleeves with density >1 g/cm³ (e.g.PVC; PS; PET; PETG); Foamed PETG sleeves (even with density <1 g/cm³); PET sleeves with washable inks |
| TAMPER EVIDENCE WRAP | PE; PP; OPP (all with density <1 g/cm³) | EPS; Foamed PET, LDPET (all with density <0.95 g/cm³) | Materials with density >1 g/cm^3 (e.g metal; PVC; PS; PETG); Metallised materials; Foamed PETG (even with density <1 g/cm^3); PET with washable inks |
| INKS | Retentive inks compliant with EuPIA Exclusion Policy; Inks applied on removable labels/sleeves | Production or expiry date (direct printing) | Bleeding inks; Inks non-compliant with EuPIA Exclusion Policy; Metallic inks; Washable inks; Any other direct printing |
| OTHER DECORATIVE TECHNOLOGIES | Laser marking for production or expiry date | | Any other laser marking |

Last update: January 2025

RECYCLED CONTENT: No change in the recyclability assessment. A separate 'Recycled Plastics Traceability Certification' based on a Chain of Custody approach is available with RecyClass

* Polymer resin can be either fossil- or bio-based, virgin or recycled.

**Decorative technologies must not hinder the recognition of the underlaying PET-polymer. Features as size, print, mass colouration and/or barrier might require to perform a Sorting Evaluation Protocol. Known misleading features are listed on the RecyClass Methodology and the following size indications can be considered to ensure

the recognition of PET:
- Size of non-PET surfaces on containers > 500 ml: < 70% coverage

⁻ Size of non-PET surfaces on containers ? 500 ml: < 50% coverage
*** Approved technologies can be found here